

#### west virginia department of environmental protection

Office of Oil and Gas 601 57<sup>th</sup> Street, S.E. Charleston, WV 25304 (304) 926-0450 fax: (304) 926-0452

Jim Justice, Governor Austin Caperton, Cabinet Secretary www.dep.wv.gov

#### PERMIT MODIFICATION APPROVAL Horizontal 6A / Horizontal 6A Well - 1

EQT PRODUCTION COMPANY 120 PROFESSIONAL PLACE BUILDING II BRIDGEPORT, WV 26330

Re:

Permit Modification Approval for 516234

47-017-06745-00-00

Modifying the target formation from the Geneseo to the Marcellus.

#### **EQT PRODUCTION COMPANY**

The Office of Oil and Gas has reviewed the attached permit modification for the above referenced permit. The attached modification has been approved and well work may begin. Please be reminded that the oil and gas inspector is to be notified twenty-four (24) hours before permitted well work is commenced.

If there are any questions, please feel free to contact me at (304) 926-0450.

James A. Martin

Chief

Operator's Well Number: 516234 Farm Name: WETZEL, CATHY

U.S. WELL NUMBER: 47-017-06745-00-00

Horizontal 6A / Horizontal 6A Well - 1

Date Issued: 5/30/2017

Promoting a healthy environment.

## 4701706745

API NO. 47-017	- 08745	MOD
OPERATOR W		1234
Well Pad Nar	me: OXF43	

## STATE OF WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION, OFFICE OF OIL AND GAS WELL WORK PERMIT APPLICATION

							_
1) Well Operato	r: EQT Prod	duction C	ompany	306686	Doddridge	Southwest /Cove	Oxford
<b>a</b> \ <b>a</b>				Operator ID	County	District	Quadrangle
2) Operator's W	ell Number: 5	516234		Well Pa	d Name: OXF4	3	
3) Farm Name/S	urface Owner	: Cathy V	Vetzel	Public Ro	ad Access: Rt 2	0	
4) Elevation, cur	rent ground:	1254'	Ele	vation, proposed	Dost-construction	n: 1229'	
5) Well Type (	a) Gas X		Oil _		erground Storag		
C	Other				<i>5</i>		
(	b)If Gas Sh	nallow	Х	Deep			
OF STATE OF A STATE			X				
6) Existing Pad: Y					_		
7) Proposed Targe Marcellus, 6666	et Formation( b' TVD, 57' thic	s), Depth(sck, 2951 Ps	s), Anticip SI	pated Thickness a	and Expected Pre	essure(s):	
8) Proposed Total	Vertical Dep	th: 6666	•				
9) Formation at To	otal Vertical I	Depth: M	arcelius				
10) Proposed Total	ıl Measured E	Pepth: 13	3817'				
11) Proposed Hori			103'				
12) Approximate I		_	hs· 7	70, 221, 307, 38			
13) Method to Det							
14) Approximate S	Saltwater Dep	ths: No S	Saltwater i	Dresent in offset	wells		
15) Approximate (				on the one of the	ivelis .		
16) Approximate D	epth to Possi	ble Void (	coal mine	, karst, other): N	lone		
17) Does Proposed directly overlying o	well location	Contain c	nal seams	_	No X		
(a) If Yes, provide	e Mine Info:	Name:					
		Depth:	<u> </u>				
		Seam:					
DECEN		Owner:					
RE6EIVI Office of Oil a							
MAY 8 2	017		D	1,/17			
WV Departm	ent of		S	1117		Pag	e 1 of 3

WV Department of Environmental Protection

API NO. 47- 017 - 08745

mal

OPERATOR WELL NO. 516234
Well Pad Name: OXF43

18)

## **CASING AND TUBING PROGRAM**

ТҮРЕ	Size (in)	New or Used	<u>Grade</u>	Weight per ft. (lb/ft)	FOOTAGE: For Drilling (ft)	INTERVALS: Left in Well (ft)	CEMENT: Fill-up (Cu. Ft.)/CTS
Conductor	20	New	A-500	78.6	40	40	60 ft^3 / CTS
Fresh Water	13 3/8	New	J-55	54.5	532	532	487 ft^3 / CTS
Coal						302	467 11.37 (18
Intermediate	9 5/8	New	A-500	40	2426	2426	960 ft^3 / CTS
Production	5 1/2	New	P-110	20	13817	10015	500 above top producing zone
Tubing	2 3/8		J-55	4.7		May not be run, if run set 40'	and the broadcaid says
Liners						above sop perf or 80° inclination	

ТҮРЕ	Size (in)	Wellbore Diameter (in)	<u>Wall</u> <u>Thickness</u> (in)	Burst Pressure (psi)	Anticipated Max. Internal Pressure (psi)	Cement Type	rieid
Conductor	20	26	.375	1378	18	Class A	(cu. ft./k)
Fresh Water	13 3/8	17 1/2	.38	2700	2160	\$10 Variance 2016-17	
Coal					2.00		1.19
Intermediate	9 5/8	12 3/8	.395	3950	3160	Seo varience 2014-17	4.40
Production	5 1/2	8 1/2	.361	12640	10112	Class A/H	1.19
Tubing	2 3/8	NA	.19	7700	.01.2	Oldas ATTI	1.123/2.098
Liners							

#### **PACKERS**

Kind:		<del></del>
Sizes:		
Depths Set:		

5/1/17

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Office of Oil and Gas

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WV Department of Environmental Protection

06/02/2017

API NO. 47-017	- 06745	MOV	
OPERATOR V	VELL NO.	516234	
Well Pad Na	ma. UARA		_

19) Describe proposed well work, in	scluding the drilling and plugging back of any pilot hole:
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Drill and complete a new horizontal well in the Marcellus Formation. Drill the vertical to an approximate depth of 3841. Kick off and drill curve. Drill the lateral in the Marcellus. Cement casing.

## 20) Describe fracturing/stimulating methods in detail, including anticipated max pressure and max rate:

Hydraulic fracturing is completed in accordance with state regulations using water recycled from previously fractured wells and obtained from freshwater sources. This water is mixed with sand and a small percentage (less than 0.3%) of chemicals (including 15% Hydrochloric acid, friction reducer, biocide, and scale inhibitor), referred to in the industry as a "slickwater" completion. Maximum anticipated internal casing pressure is expected to be approximately 10000 psi, maximum anticipated treating rates are expected to average approximately 100 bpm. Stage lengths vary from 150 to 300 feet. Average approximately 250,000 gallons of water per stage. Sand sizes vary from 100 mesh to 20/40 mesh. Average approximately 250,000 pounds of sand per stage.

- 21) Total Area to be disturbed, including roads, stockpile area, pits, etc., (acres): +/- 77.67
- 22) Area to be disturbed for well pad only, less access road (acres): +/-23.31
- 23) Describe centralizer placement for each casing string:
- Surface: Bow spring centralizers One centralizer at the shoe and one spaced every 500'.
- Intermediate: Bow spring centralizers- One centralizer at the shoe and one spaced every 500'.
- Production: One solid body centralizer spaced every joint from production casing shoe to KOP

## 24) Describe all cement additives associated with each cement type:

Conductor: Class A no additives
Surface (Type 1 Cement): 0-3% Calcium Chloride. Used to speed the setting of cament sturies
Intermediate (Type 1 Cement): 0-3% Calcium Chloride. Used to speed the setting of cement sturies.

Protection:
Lead (Class A Coment): 0.2% CD-20 (dispersant makes cament easier to mix). .15% SuperFL-300 (fluid loss/lengthens thickening time) .15% SEC-10 (fluid loss) 50:50 POZ (extender) Lengthens thickening time. .3% Super FL-200 (fluid loss) .2% SEC-10 (Fluid loss). .2% SuperFL-350 (fluid loss) Reduces amount of water lost to formation, 60 % Calculm Carbonate. Acid solubility.

## 25) Proposed borehole conditioning procedures:

Surface: Circulate hole clean while rotating & reciprocating the drill string until cuttings diminish at surface. Intermediate: Circulate hole clean while rotating & reciprocating the drill string until cuttings diminish at

Production: Pump marker sweep with nut plug to determine actual hole washout. Calculate a gauge holes bottoms up volume. Perform a cleanup cycle by pumping 3-5 bottoms up or until the shakers are clean. Check volume of cuttings coming across the shakers every 15 minutes.

\*Note: Attach additional sheets as needed.

Received Office of Oil & Gas

Page 3 of 3

MAY 8 2017

				Ú	Ğ	A STATE OF THE STA		6	is a	4	5 MO		
	Benson Alexander Sonyea Middlesex Genesee Geneseo Tuily Hamilton Marcellus Production Casing Onondega	Forth Sand Bayard Warren Speechiey Bailtown A	Thirty foot	Gantz	Welr	Big Lime	Base Red Rock Mexion	Surface Casing	Base Fresh Water	Consuctor	Note: Diagram is not to acate Formations	Oxford Quad Doddridge County, WV	EOT Production
	4831 5133 6309 6459 6449 6658 6600 6613 13317 6687	2672 2772 2952 3286 3352 3857	2532	2450	2250	1964	1088				Top do	n Oxford Quad Idridge Coun	210
	4925 5226 6459 6449 6558 6613 6613 6631	2721 2839 3023 3352 3352 3857 4215	2589	2426 ) • <b>2532</b>	- 2376		11073	532	362	40	Base TVD	ty, WV	XO)PC
Land curve @				_		71000		is.		_			310234(UXF43H26)
@ 6,686° TVD 7,714° MD	KOP ®							<b>P</b>				Azimuth Vertical Santim	
U	3,841*											337 5816	
		Possible Additives	Est. Volume (cu (i)	Planned)	Cement Yield	Burst (pst)	Grade New or Used	Weight MD	Casing Wall Thickness, In.	Hole Size, In.	Casing and Cemening		
		NIA	60 GUSTACEMENT	Surface	1.18	97Ei	A-500	40° 78.6#	20 0.375	Conductor 26			
Est. 70@		Calcium Chloride	Displacement 487		A/ Type 1	2,700	J-55	532° 54.58	13 3/8	1.	11		
6,686° TVE		Calcium Chloride	Displacement 660	Surface	A / "ype 1 1, 19	3,950	A-500	2,426°	9/5/8 0/308	Intermediate	Deepest Fresh Waler: 382	Gas	
TVD		Catcium Carbonate, Fluid Loss, Extender, Dispenseral, Viscosifier, Defoamer, POZ, Bonding Agent, Retarder, Anst-Setting/Suspension Agent	Displacement 2.977	500' above top Producing Zone	A/H H/V	New 12.640	P-170	13,817	51/2	Pn	7.002	RECEIVED Office of Oil and Gas	

Proposed Well Work:

Drill and complete a new horizontal well in the Marcellus formation.

Drill the vertical to an approximate depth of 3841\*.

Kick off and drill curve. Drill fateral in the Marcellus. Cement casing.

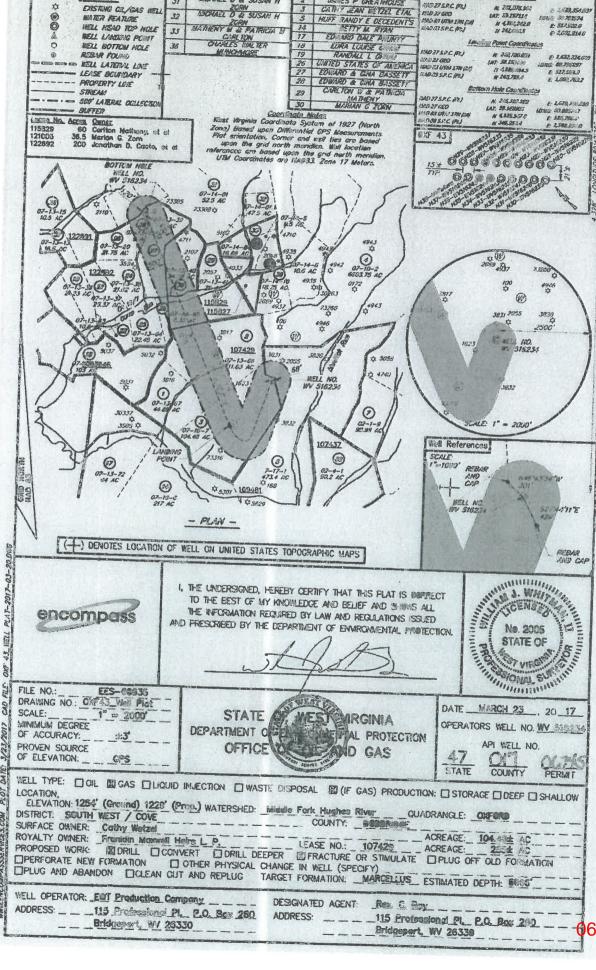
6,103° Laterat

TVD 13,817" MD

Environmental Protection WV Department of

MAY 8 2017

516234(OXF43H26)



-12.137" LATRIDE: 3970'00" PH-

MANTHON CHICAN

CHARLES R & EVELYN

GREATHOUSE GAFN

CATHY LAN LETZEL ETAL

3,941" LATITUDE: 391230" BH

e 1639,350,699 USING BERCESA

E- 527.532.0 E- LOW STAR

WV 516234 Well Point Coordinates

Top Hale Coordinates

WD27 SRC (FL)

END 27 GED END 87 UTHE THE PAR END GT SEC FOL

WV 516234

255 Acres &

LEGEND

EOT IN

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Franidin Mm

oction Company ormal Heire L. P.

EXISTING CIL/GAS WELL

WELL HEAD TOP HOLE

WATER KEADING

AUX

37

32

WORN'S I L ME HEAF WILLAW LEE

MICHAEL O & SUSAN H

ESCHAEL D & SUSAN H

6/02/2017



west virginia department of environmental protection

Office of Oil and Gas 601 57th Street, SE Charleston, WV 25304 (304) 926-0450 (304) 926-0452 fax

Earl Ray Tomblin, Governor Randy C. Huffman, Cabinet Secretary dep.wv.gov

March 18, 2014

Nabors Completion & Production Services Company 1380 Route 286 Hwy E #121 Indiana PA 15701

Re: Cement Variance Request

Dear Sir or Madam,

This agency is approving a variance request for the cement blend listed below to be used on surface and coal protection strings for the drilling of oil and gas wells in the state of West Virginia. The variance cannot be used without requesting its use on a permit application and approval by this agency:

Type 1 (2% Calcium Chloride-Accelerator, 0.25% Super Flake-Lost Circulation, 5.2% Water, 94% Type "1" Cement)

Sincerely

If you have any questions regarding this matter feel free to contact me at 304-926-0499, ext. 1653.

James Peterson

Environmental Resources Specialist / Permitting

Promoting a healthy environment.



west virginia department of environmental protection

Office of Oil and Gas 601 57<sup>th</sup> Street, SE Charleston, WV 25304 (304) 926-0450 (304) 926-0452 fax

Earl Ray Tomblin, Governor Randy C. Huffman, Cabinet Secretary dep.wv.gov

#### BEFORE THE OFFICE OF OIL AND GAS DEPARTMENT OF ENVIRONMENTAL PROTECTION STATE OF WEST VIRGINIA

IN THE MATTER OF A VARIANCE FROM	)	ORDER NO.	2014 15
REGULATION 35 CSR § 4-11.4/11.5/14.1	<b>`</b>	ORDER NO.	2014 - 17
AND 35 CSR § 8-9.2.h. 4/5/6/8 OF THE	· (		
THE OPERATIONAL	3		
REGULATIONS OF CEMENTING OIL	,		
AND GAS WELLS	?		
THE GIRD WELLEY	)		

#### REPORT OF THE OFFICE

Nabors Completion & Production Services Co. requests approval of a different cement blend for use in cementing surface and coal protection casing of oil and gas wells.

#### FINDINGS OF FACT

- 1.) Nabors Completion & Production Services Co. proposes the following cement blend:
  - 2% Calcium Chloride (Accelerator)
  - 0.25 % Super Flake (Lost Circulation)
  - 94% Type "1" Cement
  - 5.20 % Water
- 2.) Laboratory testing results indicate that the blend listed in Fact No.1 will achieve a 500 psi compressive strength within 6 hours and a 2,435 psi compressive strength within 24 hours.

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WV Department of Environmental Protection 06/02/2017

#### CONCLUSIONS OF LAW

Pursuant to Articles 6 and 6A, Chapter 22 of the Code of West Virginia, the Office of Oil and Gas has jurisdiction over the subject matter embraced in said notice, and the persons interested therein, and jurisdiction to promulgate the hereinafter prescribed Order.

Pursuant to 35 CSR § 4-11.5 and 35 CSR § 8-9.2.h.8 the Chief of the Office of Oil and Gas may approve different cement blends upon the well operator providing satisfactory proof that different cement types are adequate.

#### ORDER

It is ordered that Nabors Completion & Production Services Co. may use the cement blend listed in Findings of Fact No.1 for the cementing of surface and coal protection casing of oil and gas wells in the State as may be requested by oil and gas operators. The waiting time on the cement blend shall be 8 hours. The cement blend shall be mixed in strict accordance with the specifications for each blend and weight measurements made on-site to assure the cement slurries meet the minimum weight specifications. A sample shall be collected and, if after 8 hours the cement is not set up, additional time will be required. Nabors Completion & Production Services Co. shall keep a record of cement blend jobs in which the cement blend approved under this order is to be used and made available to the Office of Oil and Gas upon request.

Dated this, the 18th day of March, 2014.

IN THE NAME OF THE STATE OF WEST VIRGINIA

OFFICE OF OIL AND GAS DEPARTMENT OF ENVIRONMENTAL PROTECTION OF THE STATE OF WEST VIRGINIA

James Martin, Chief Office of Oil and Gas

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MAR 2 9 2017

WV Department of Environmental Protection



March 28, 2017

Mr. Gene Smith West Virginia Department of Environmental Protection Office of Oil and Gas 601 57th Street SE Charleston, WV 25304

Re: Casing on OXF43

Dear Mr. Smith,

EQT is requesting the 13-3/8" surface casing be set at 532' KB, 150' below the deepest fresh water.

For the 9 5/8" casing string, EQT is requesting that the first well set the 9 5/8" casing at 5276' KB, 50' below the Alexander formation. Prior to cementing the 9 5/8" casing, a test will be performed to determine if a deep 9 5/8" casing string is needed. If the test is successful, the remaining wells on the pad will have 9 5/8" casing set at a shallower depth of 2426' KB, 50' below the Weir formation. If the test is unsuccessful, the remaining wells on the pad will have 9 5/8" casing set at the original set depth of 5276' KB. Upon completion of the test, the WV DEP inspector will be notified of the test results and the casing depth for the remaining wells on the pad will be discussed.

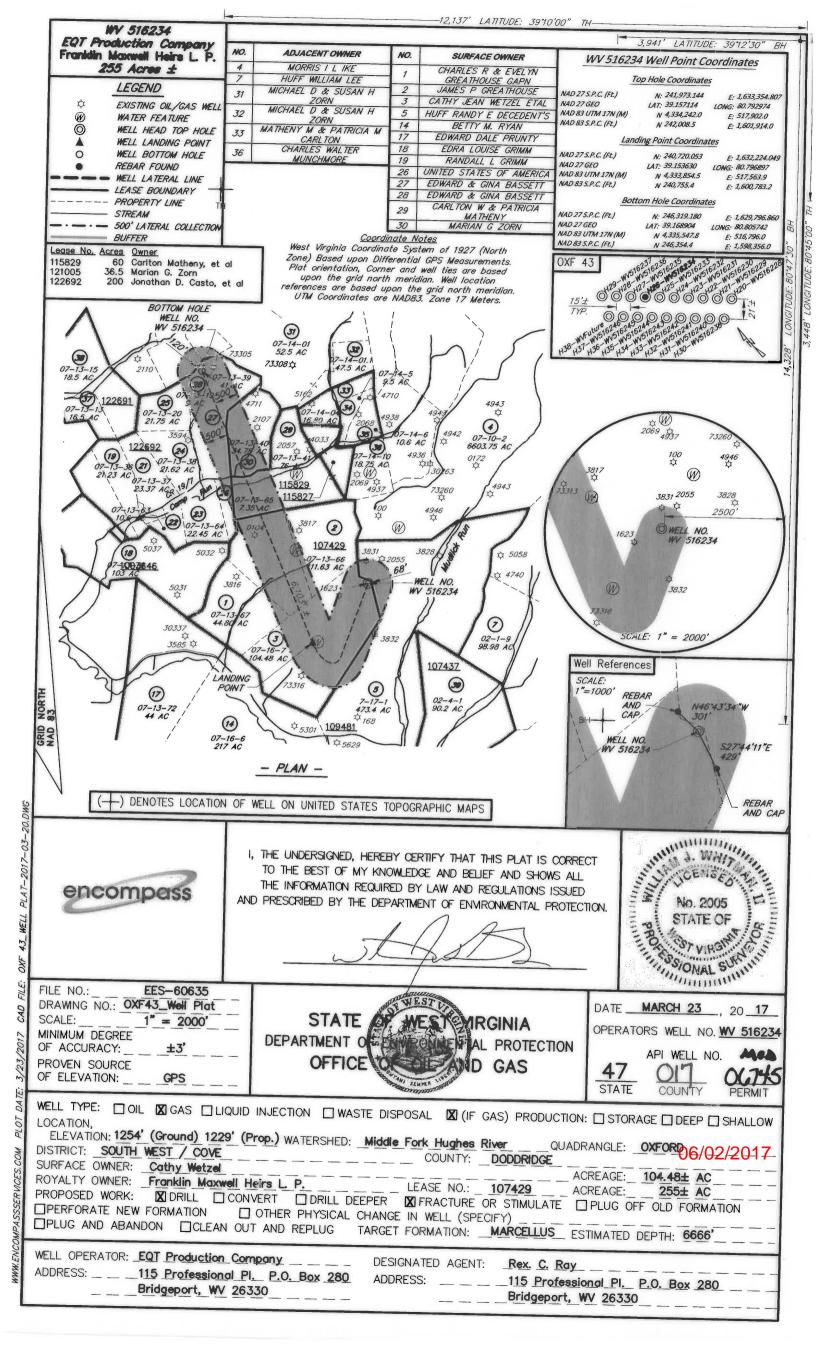
If you have any questions, please do not hesitate to contact me at (304) 848-0076.

Sincerely,

Vicki Roark

Permitting Supervisor - WV

Enc.





March 28, 2017

Mr. Gene Smith West Virginia Department of Environmental Protection Office of Oil and Gas 601 57th Street SE Charleston, WV 25304

Re: Modification of API 47-017-06747, 06745, 06744

Dear Mr. Smith.

Enclosed are forms WW6B, schematic, and Mylar plat, for the above API number. EQT is modifying the target formation from the Geneseo to the Marcellus. No casing was changed.

If you have any questions, please do not hesitate to contact me at (304) 848-0076.

Sincerely,

Vicki Roark

Permitting Supervisor-WV

Enc.

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MAR 2 9 2017



May 5, 2017

West Virginia Department of Environmental Protection Office of Oil and Gas 601 57th Street SE Charleston, WV 25304

Re: Inspector sign offs 47-01706744, 06745, 06747

Dear Sir or Madam,

Enclosed are the inspector sign offs for the above API numbers.

If you have any questions, please do not hesitate to contact me at (304) 848-0076.

Sincerely,

Vicki Roark

Permitting Supervisor-WV

Enc.

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Office of Oil and Gas

MAY 8 2017

WV Department of Environmental Protection

## 4701706745

API NO. 47- 017	_ 06745	MOD
OPERATOR W	ELL NO.	516234
Well Pad Nar	ne: OXF43	

# STATE OF WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION, OFFICE OF OIL AND GAS WELL WORK PERMIT APPLICATION

1) Well Opera	tor: EQT F	Production	Company	306686	D	Southwest	T
) wan opera				Operator ID	Doddridge	/Cove	Oxford
2) Operator's V	Well Numbe	516234			County	District	Quadrangle
				Well Pad	Name: OXF	43	
3) Farm Name	Surface Ow	ner: Cathy	Wetzel	Public Road	d Access: Rt 2	20	
4) Elevation, co	urrent groun	id: 1254'	Е	levation, proposed p	Ost-construct:	am. 1220!	
5) Well Type	(a) Gas	Х	Oil		rground Storag		
	Other			Onde	iground Storag		
	(b)If Gas	Shallow	X	Deep			
		Horizontal	X				
6) Existing Pad							
7) Proposed Tar	rget Formati	ion(s), Dept	h(s), Antic	ipated Thickness an	d Expected Pr	eccura(a).	
Marcellus, 66	66' TVD, 57'	thick, 2951	PSI		a Expected 11	cssure(s):	
8) Proposed Tot	al Vertical I	Depth: 666	66'				
9) Formation at	Total Vertic	cal Depth:	Marcellus				
10) Proposed To	otal Measure	ed Depth:	13817'				
11) Proposed Ho	orizontal Le	g Length:	6103'				
12) Approximate	e Fresh Wat	er Strata De	pths:	70, 221, 307, 382'			
13) Method to D	etermine Fr	esh Water I	Depths: B	y offset wells			
				present in offset we	ells		<del></del>
15) Approximate							
16) Approximate	Depth to Po	ossible Voic	l (coal min	e, karst, other): No	ne		
17) Does Propose							
directly overlying	g or adjacen	t to an activ	coar seam e mine?	s Yes	N1- N	,	
					No 2		
(a) If Yes, prov	ide Mine Ini						
		Depth:					
		Seam:				ECEIVED	)
		Owner:			Office	of Oil and	<del>j Gas</del>
						0 0 201	

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WV Department of Environmental Protection Page 1 of 3

MUD

OPERATOR WELL NO. 516234 Well Pad Name: OXF43

18)

### **CASING AND TUBING PROGRAM**

Size (in)	New or	Grade	Weight per ft.	FOOTAGE: For	INTERVALS:	CEMENT: Fill-up
-			(10/11)	Drilling (ft)		(Cu. Ft.)/CTS
		A-500	78.6	40	40	60 ft^3 / CTS
13 3/8	New	J-55	54.5	532	532	487 ft^3 / CTS
						107 11 07 010
9 5/8	New	A-500	40	2426	2426	960 ft^3 / CTS
5 1/2	New	P-110	20	13817	40047	500' above top producing zone
2 3/8		J-55	4.7		May not be run, if run set 40'	above top blodnetud zone
					above top perf or 80° inclination.	
	(in) 20 13 3/8 9 5/8 5 1/2	Or Used   Or Used	or Used         Grade           20         New         A-500           13 3/8         New         J-55           9 5/8         New         A-500           5 1/2         New         P-110	Size (in)         or Used         Grade (lb/ft)         Weight per ft. (lb/ft)           20         New         A-500         78.6           13 3/8         New         J-55         54.5           9 5/8         New         A-500         40           5 1/2         New         P-110         20	Size (in)         or Used         Grade (lb/ft)         Weight per ft. (lb/ft)         FOOTAGE: For Drilling (ft)           20         New         A-500         78.6         40           13 3/8         New         J-55         54.5         532           9 5/8         New         A-500         40         2426           5 1/2         New         P-110         20         13817           2 3/8         J-55         4.7	Size (in)         or Used         Grade (lb/ft)         Weight per ft. (lb/ft)         FOOTAGE: For Drilling (ft)         INTERVALS: Left in Well (ft)           20         New         A-500         78.6         40         40           13 3/8         New         J-55         54.5         532         532           9 5/8         New         A-500         40         2426         2426           5 1/2         New         P-110         20         13817         13817

TYPE		YY 111	Wall		A4:-: 1		
	Size (in)	Wellbore Diameter (in)	Thickness (in)	Burst Pressure (psi)	Anticipated  Max. Internal  Pressure (psi)	Cement Type	<u>Cement</u> <u>Yield</u>
Conductor	20	26	.375	1378	18	Class A	(cu. ft./k) 1.18
Fresh Water	13 3/8	17 1/2	.38	2700	2160	See variance 2014-17	
Coal							1.10
Intermediate	9 5/8	12 3/8	.395	3950	3160	See variance 2014-17	1.19
Production	5 1/2	8 1/2	.361	12640	10112	Class A/H	1.123/2.098
Tubing	2 3/8	NA	.19	7700		0.000,011	1.123/2.090
Liners				00			

### **PACKERS**

Kind:	
Sizes:	
Depths Set:	

WW-6B
(10/14)

## 4701706745

API NO. 47- 017	06745	MOD
OPERATOR W	VELL NO.	516234
Well Pad Nar	ma: 0VE40	

<b>OPERATOR WELL</b>	NO.	516234
Well Pad Name:	OXF43	

19) Describe proposed well work, including the drilling and plugging back of any pilot hole:

Orill and complete a new horizontal well in the Marcellus Formation. Drill the vertical to an approximate depth of 3841'. Kick off and drill curve. Drill the lateral in the Marcellus. Cement casing.

20) Describe fracturing/stimulating methods in detail, including anticipated max pressure and max rate:

Hydraulic fracturing is completed in accordance with state regulations using water recycled from previously fractured wells and obtained from freshwater sources. This water is mixed with sand and a small percentage (less than 0.3%) of chemicals (including 15% Hydrochloric acid, friction reducer, biocide, and scale inhibitor), referred to in the industry as a "slickwater" completion. Maximum anticipated internal casing pressure is expected to be approximately 10000 psi, maximum anticipated treating rates are expected to average approximately 100 bpm. Stage lengths vary from 150 to 300 feet. Average approximately 250,000 gallons of water per stage. Sand sizes vary from 100 mesh to 20/40 mesh. Average approximately 250,000 pounds of sand per stage.

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- Surface: Bow spring centralizers One centralizer at the shoe and one spaced every 500'.
- Intermediate: Bow spring centralizers— One centralizer at the shoe and one spaced every 500'.
- Production: One solid body centralizer spaced every joint from production casing shoe to KOP

24) Describe all cement additives associated with each cement type:

Conductor: Class A no additives Surface (Type 1 Cement): 0-3% Calcium Chloride. Used to speed the setting of cement slurries Intermediate (Type 1 Cement): 0-3% Calcium Chloride. Used to speed the setting of cement slurries.

Lead (Class A Cement): 0.2% CD-20 (dispersant makes cement easier to mix). .15% SuperFL-300 (fluid loss/lengthens thickening time) .15% SEC-10 (fluid loss) 50:50 POZ (extender) Tail (Class H Cement): 0.2% Super CR-1 (Retarder). Lengthens thickening time. .3% Super FL-200 (fluid loss) .2% SEC-10 (Fluid loss). .2% SuperFL-350 (fluid loss) Reduces amount of water lost to formation. 60 % Calculm Carbonate. Acid solubility.

25) Proposed borehole conditioning procedures:

Surface: Circulate hole clean while rotating & reciprocating the drill string until cuttings diminish at surface. Intermediate: Circulate hole clean while rotating & reciprocating the drill string until cuttings diminish at

Production: Pump marker sweep with nut plug to determine actual hole washout. Calculate a gauge holes bottoms up volume. Perform a cleanup cycle by pumping 3-5 bottoms up or until the shakers are clean. Check volume of cuttings coming across the shakers every 15 minutes.

XXXXXXXXXXXXX

\*Note: Attach additional sheets as needed.

